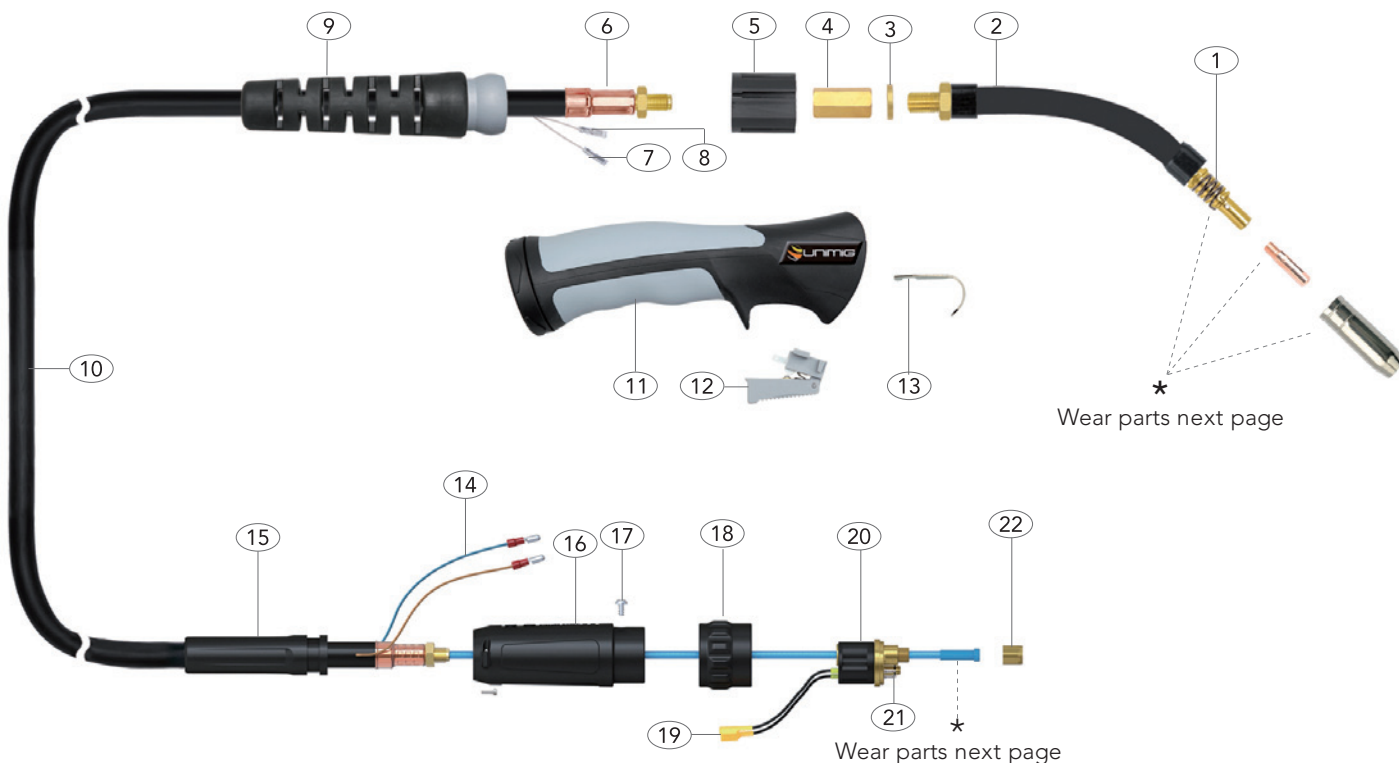


SB15 MIG TORCH

180A AIR COOLED MIG WELDING TORCH

Rating: 180A CO₂ 150A mixed gas EN60974-7 @ 60% duty cycle. 0.6 to 1.0mm wires

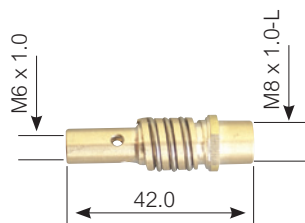
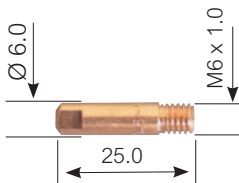


Torch Model			
Description	Part Number	4 Mt	5 Mt
SB Suregrip Ergo Torch Package	SB15-3M	SB15-4M	SB15-5M

Spare Parts			
Part Number	Description	Part Number	Description
1	GNS15 Shroud Spring	11	UG2514 Ergo Handle Kit C/W Lock Nut
2	SNK15 Swan Neck Assembly	12	UG2516 Medium / Large Ergo Trigger
	SNKF15 Flexible Swan Neck	13	UB2517 Hanger Hook
3	UB2501/5 End Fitting Ring	14	UB1522 Cable Terminal Male
4	UB2519 Hexagonal Fitting	15	UPA2041 Cable Support
5	UG1515 Ergo Handle Location Body	16	UB1518 Gun Plug Housing C/W Nut
6	UB1505 Lock Nut	17	UB1541 Gun Plug Screw
7	UB1521 Cable Terminal	18	UB1519PL Gun Plug Nut
8	UB1521-C Cable Terminal Cover	19	UB1523 Gun Plug Terminal Female
9	UG8015 Handle Cable Support C/W Ball Joint	20	UC1528 Hybrid Gun Plug Body C/W Spring Pins
10	UB1517-30 Hyperflex Cable Assembly x 3mt	21	UB1524 Gun Plug 'O' Ring
	UB1517-40 Hyperflex Cable Assembly x 4mt	22	UB1525 Liner Nut
	UB1517-50 Hyperflex Cable Assembly x 5mt		

SB15 MIG TORCH

Front end consumables



SB15 Contact Tips

Part Number	Description	
PCT0008-06	Contact Tip Steel (0.6mm)	QTY10
PCT0008-08	Contact Tip Steel (0.8mm)	QTY10
PCT0008-09	Contact Tip Steel (0.9mm)	QTY10
PCT0008-10	Contact Tip Steel (1.0mm)	QTY10
PCTAL0008-09	Contact Tip Aluminium (0.9mm)	QTY10
PCTAL0008-10	Contact Tip Aluminium (1.0mm)	QTY10

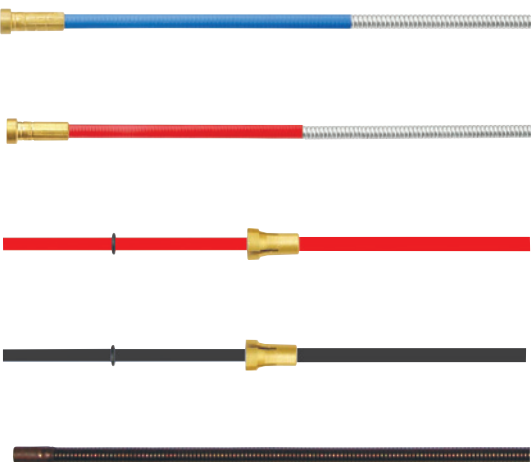
SB15 Tip Holder

Part Number	Description	
PCTH15	Contact Tip Holder (Suit SB15)	QTY2
PGNS15	Shroud Spring	QTY2

SB15 Gas Nozzle

Part Number	Description	
PGN15CYL	Cylindrical Nozzle	QTY2
PGN15CON	Conical Nozzle	QTY2
PGN15TAP	Tapered Nozzle	QTY2
PGN15SPOT	Spot Nozzle	QTY2

Liners



SB15 Liners

Part Number	Description	
SLB3M	Blue Steel Liner 3 Metre	} 0.6 - 0.9mm
SLB4M	Blue Steel Liner 4 Metre	
SLB5M	Blue Steel Liner 5 Metre	
SLR3M	Red Steel Liner 3 Metre	} 1.0 - 1.2mm
SLR4M	Red Steel Liner 4 Metre	
SLR5M	Red Steel Liner 5 Metre	
TLB3M	Blue Aluminium Liner 3 Metre	} 0.6 - 0.9mm
TLB4M	Blue Aluminium Liner 4 Metre	
TLR3M	Red Aluminium Liner 3 Metre	} 1.0 - 1.2mm
TLR4M	Red Aluminium Liner 4 Metre	
NKSTL	Neck Spring for Aluminium	

These parts are manufactured in China and are offered as replacement parts suitable for "BINZEL®" style torches.